## WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



# INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6: F04B 17/00, 35/02, 43/10, E21B 15/02

A3 (11) International Publication Number:

WO 99/50524

(43) International Publication Date:

7 October 1999 (07.10.99)

(21) International Application Number:

PCT/US99/06111

(22) International Filing Date:

26 March 1999 (26.03.99)

(30) Priority Data:

60/079,641 09/276,406

27 March 1998 (27.03.98)

25 March 1999 (25.03.99)

US US

(71) Applicant: HYDRIL COMPANY [US/US]; 3300 North Sam Houston Parkway East, Houston, TX 77032 (US).

(72) Inventors: MOTT, Keith, C. (deceased) PELATA, Kenneth, L.; 1335 Old FM 306, New Braunfels, TX 78130 (US). COLVIN, Kenneth, W.; 4027 Wintergreen Drive, Humble, TX 77396 (US).

(74) Agents: OSHA, Jonathan, P. et al., Rosenthal & Osha L.L.P., Suite 4550, 700 Louisiana, Houston, TX 77002 (US). (81) Designated States: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK; SL, TJ, TM, TR, TT, UA, UG, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW). Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

#### Published

With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

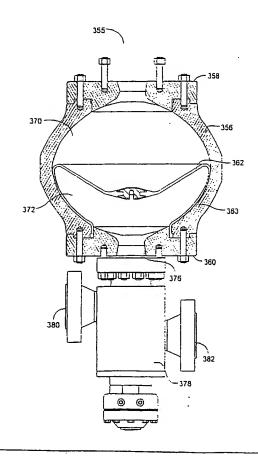
(88) Date of publication of the international search report:

2 December 1999 (02.12.99)

### (54) Title: SUBSEA MUD PUMP

#### (57) Abstract

A positive-displacement pump (102) includes multiple pumping elements (355, 356). Each pumping element having a pressure vessel (356) with a first (372) and a second (370) chamber and a separating member (362) disposed between the first (372) and second (370) chambers. The first (372) chambers and the second (370) chambers are hydraulically connected to receive and discharge fluid, wherein the separating members (362) move within the pressure vessels (356) in response to pressure differential between the first (372) and second (370) chambers. A valve assembly (378) having suction (380) and discharge (382) valves communicates with the first (372) chambers. The suction (380) and discharge (382) valves are operable to permit fluid to alternately flow into and out of the first (372) chambers. A hydraulic drive (420) alternately supplies hydraulic fluid to and withdraws hydraulic fluid from the second (370) chambers such that the fluid discharged from the first (372) chambers is free of pulsation.



## FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL AM AT AU AZ BA BB BE BF BG BJ BR CCF CG CH CI CM CV CZ DE DK EE	Albania Armenia Austria Austria Australia Azerbaijan Bosnia and Herzegovina Barbados Belgium Burkina Faso Bulgaria Benin Brazil Belarus Canada Central African Republic Congo Switzerland Côte d'Ivoire Cameroon China Cuba Czech Republic Germany Denmark Estonia	ES FI FR GA GB GC GN GR HU IE IS IT JP KE KG KP KR LC LI LK LR	Spain Finland France Gabon United Kingdom Georgia Ghana Guinca Greece Hungary Ireland Israel Iceland Italy Japan Kenya Kyrgyzstan Democratic People's Republic of Korea	LS LU LV MC MD MG MK ML MN MR MW MX NE NL NO NZ PL PT RO RU SD SE SG	Lesotho Lithuania Luxembourg Latvia Monaco Republic of Moldova Madagascar The former Yugoslav Republic of Macedonia Mali Mongolia Mauritania Malawi Mexico Niger Netherlands Norway New Zealand Poland Portugal Romania Russian Federation Sudan Sweden Singapore	SI SK SN SZ TD TG TJ TM TR TT UA UG US UZ VN YU ZW	Slovenia Slovakia Senegal Swaziland Chad Togo Tajikistan Turkmenistan Turkey Trinidad and Tobago Ukraine Uganda United States of America Uzbekistan Viet Nam Yugoslavia Zimbabwe
--	--	--	---	--	---	--	--

## INTERNATIONAL SEARCH REFORT

International application No. PCT/US99/06111

A. GLA	ASSIFICATION OF SUBJECT MATTER				
	:F04B 17/00, 35/02, 43/10; E21B 15/02. :417/395, 390, 521; 137/596.17; 251/129.07, 324	. 181			
According	to International Patent Classification (IPC) or to be	oth national classification and IPC			
	LDS SEARCHED				
Minimum e	documentation searched (classification system follow	wed by classification symbols)			
U,S. :	417/390, 392, 395, 401, 505, 521, 533; 137/596.				
Documenta	tion searched other than minimum documentation to t	he extent that such documents are included	in the fields searched		
	data base consulted during the international search (	name of data base and, where practicable	e, search terms used)		
C. DOC	CUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where	appropriate, of the relevant passages	Relevant to claim No.		
X	US 2,703,055 A (Veth et al.) 01 Marc lines 34-42 and col. 4, lines 58-70; g	ch 1955, particulary see col. 1, enerally see all.	1-2, 4-8, 11-13		
X	US 4,755,111 A (Cocchi et al.) 05 Jul lines 20-21; generally see all.	1-2, 4, 8, 11			
X	US 4,705,462 A (Balembois) 10 Nove 2, lines 3-11.	1-2, 12			
X	US 5,924,448 A (West) 20 July 19 related US application data.	1-2, 4, 11			
X	US 4,832,005 A (Takamiya et al.) 23 34-45 and col. 4, lines 65-68.	1-2, 4, 11-13			
		·			
X Furth	er documents are listed in the continuation of Box	C. See patent family annex.			
'A' doc	cial categories of cited documents:	T later document published after the inte	cation but cited to understand		
	be of particular relevance tier document published on or after the international filing date	the principle or theory underlying the "X" document of particular relevance; the	1		
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other		considered novel or causes be consider when the document is taken alone	ed to involve an inventive step		
200	cust reason (as specified)  cument referring to an oral disclosure, use, exhibition or other	"Y" document of particular relevance; the considered to involve an inventive combined with one or more other such	step when the document is documents, such combination		
·P· doc	tument published prior to the international filing date but later than priority date claimed	being obvious to, a person skilled in the art  *&* document member of the same patent family			
	actual completion of the international search	Date of mailing of the international sea 19 OCT 1999	rch report		
Name and n Commission Box PCT	nailing address of the ISA/US ter of Patents and Trademarks	Authorized officer			
	. D.C. 20231	ROBERT Z. EVORA I JULIE MENTE TO			
Facsimile No	0. (703) 305-3230	Telephone No. (703) 308 0863	ン		

### INTERNATIONAL SEARCH REPORT

International application No. PCT/US99/06111

	· · · · · · · · · · · · · · · · · · ·	599/06111 .
C (Continue	ation). DOCUMENTS CONSIDERED TO BE RELEVANT	
Category*	Citation of document, with indication, where appropriate, of the relevant passag	Relevant to claim No.
X	US 5,516,429 A (Snodgrass et al.) 14 May 1996, see col. 4, lin 38-46.	l-3, 11-13
Χ.	US 4,523,901 A (Schippers et al.) 18 June 1985, see Figures.	1-2, 4, 8, 11
Х	US 4,611,578 A (Heimes) 16 September 1986, see Figures and 8, lines 20-44.	col. 1-2
X·	US 2,419,993 A (Green et al.) 06 May 1947, see generally all.	1-2
Y	US 5,622,482 A (Lee) 22 April 1997, see abstract.	3
Y	US 5,558,506 A (Simmons et al.) 24 September 1996, see abstr	ract. 3
Y	US 2,723,681 A (MacGlashan, Jr. et al.) 15 November 1955, se Figures and description generally.	ee 8-9
Y	US 2,854,998 A (MacGlashan, Jr., et al.) 07 October 1958, see Figures and col. 2, lines 32-38.	8-10
Y	US 5,443,241 A (Odaira et al.) 22 August 1995, see Figure 1.	8-9
Y	US 5,263,514 A (Reeves) 23 November 1993, see Figure 1.	8-9
Υ ,	US 5,297,777 A (Yie) 29 March 1994, see Figure 4d and col. 8 lines 49-68.	, 8-10
Y	US 4,632,358 A (Orth et al.) 30 December 1986, see Figures 1-and col. 5, lines 40-46.	2 8-10
Y	US 5,149,055 A (Huber et al.) 22 September 1992, see Figure 1	8-9
	US 3,047,018 A (Lucien) 31 July 1962, see Figures.	10
х	US 5,480,292 A (Chevallier) 02 January 1996, see generally all.	1-2
	· .	

### INTERNATIONAL SEARCH REPORT

International application No. PCT/US99/06111

B. FIELDS SEARCHED	B.	FIEL	.DS	SEA	R	CHEC	١
--------------------	----	------	-----	-----	---	------	---

Electronic data bases consulted (Name of data base and where practicable terms used):

#### APS, EAST.

searche terms: pump, diaphragm, piston, hydraulie, subsea, mud, fluid, liquid, pulse, pulsation, reduce, valve, booster, positive, displacement, control, reverse flow, actuator, pressure, plunger, ribs, position, locatior, pressure senor.